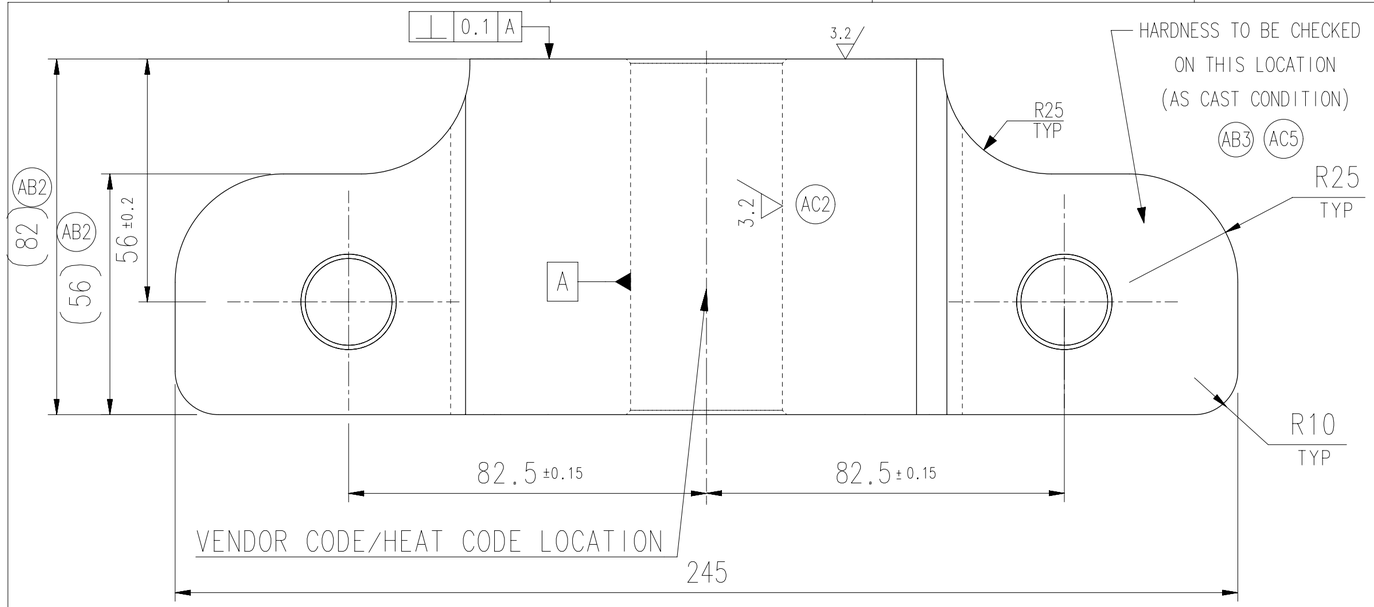

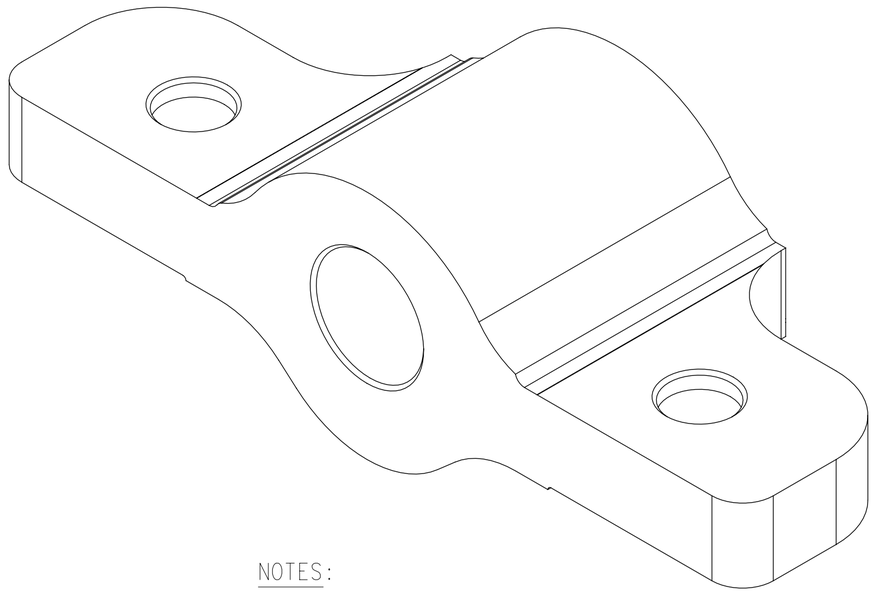

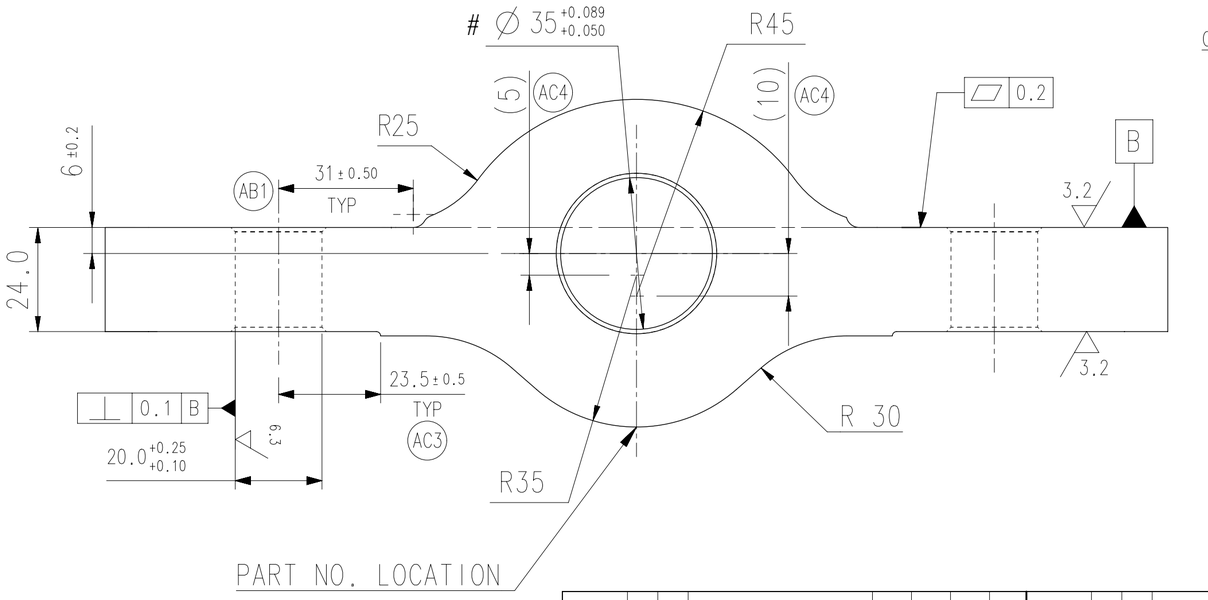

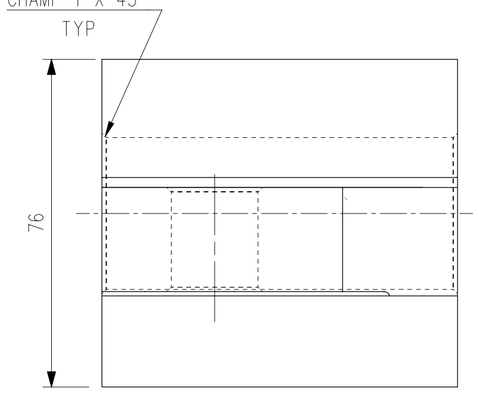

NOTES:

AC5 1) MATERIAL - S.G IRON 500/7 AS PER IS 1865-1991 TO CT10 HARDNESS - 170-240 BHN.

2) UNSPECIFIED RADII - 3MM.

3) CASTING SURFACE TO BE APPLIED WITH CHARCOAL GRAY PRIMER AS PER PS1246 STD. EXCEPT HOLE ID

4) UNSPECIFIED CHAMFER - 1 X 45° AB3

5) # TO BE CHECKED WITH FUNCTIONAL GAUGE. AC1

REFERENCE PART NO: 007607198C91

<SC> : SIGNIFICANT CHARACTERISTICS ▽ : CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

DIMENSIONS

LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000
		UPTO	3	6	30	120	400	1000	2000	4000
f	FINE	(X.XXX)	±0.05	±0.05	±0.1	±0.15	±0.2	±0.3	±0.5	-
m	MEDIUM	(X.XX)	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2
c	COARSE	(X.X)	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	±4
v	VERY COARSE	(X)	-	±0.5	±1	±1.5	±2.5	±4	±6	±8

ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.				
	OVER	-	10	50	120	400
	UPTO	10	50	120	400	-
f	FINE (X.XXX)	±1°	±0°30′	±0°20′	±0°10′	±0°5′
m	MEDIUM (X.XX)					
c	COARSE (X.X)	±1°30′	±1°	±0°30′	±0°15′	±0°10′
v	VERY COARSE (X)	±3°	±2°	±1°	±0°30′	±0°20′

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COMPUTER GENERATED DRAWING | DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK | DO NOT SCALE | DRG SIZE : A2

MAHINDRA & MAHINDRA LIMITED
TRACTOR DIVISION
KANDIVLI(EAST), MUMBAI 400 101, INDIA.

E.R. / PROC.REQ.NO : ER17C0004370

PART NO. : 007611273C1

PART NAME : PILLOW BLOCK REAR MSTAR P1

MATERIAL : SEE NOTES

HEAT TREATMENT : SEE NOTES

	NAME	SIGN	DATE
CAD ENGG.	KMS		30/12/14
DESIGNER	KMS		30/12/14
CHECKER	SAB		30/12/14
APPR.BY	SAB		30/12/14

FIRST USED TRCR. MODEL : M-STAR

SCALE : 1 : 1

SHEET 1 OF 1

UNIT QTY. : 1

WEIGHT : 3.96 kg.

ALL DIMENSIONS ARE IN mm. | CHECK DRG WITH LATEST CHANGE

E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE
			5.NOTE UPDATED				
			4.CONVERTED TO REF				
			3.DIM ADDED				
			2.SURFACE ROUGHNESS VALUE ADDED				
ER17C0004370	AC		1.NOTE ADDED	KRK	NSP	KDS	07/9/17
			3.NOTE ADDED				
			2.CONVERTED TO REF				
ECN17P002098	AB		1.DIM ADDED	KMS	SAB	SAB	18/7/16
ECN17P002096	AA		REVISE & REDRAWN	KMS	SAB	SAB	10/7/15